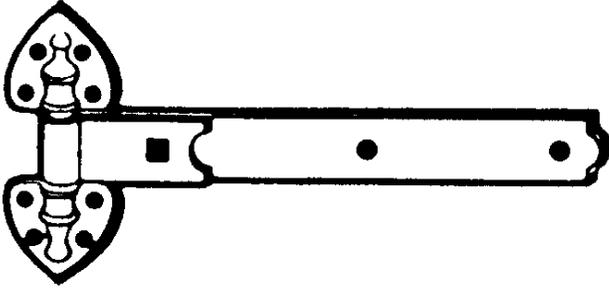


# Old Fashioned Heavy Duty Reversible Hinges Mounting Instructions (30" & 36")



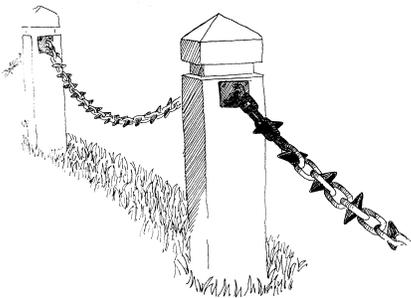
The 30 and 36 inch hinges have a  $\frac{3}{4}$  inch pin and use the #4 cast iron cup (  $2 \frac{3}{4}$  inch wide).

Fasten the two straps to the door at the desired location. Ensure that they are perpendicular to the hinge side of the door. The "pin" end of the hinge should protrude past the edge of the door. If the cast iron cups are to be mounted  $\frac{1}{4}$  inch from the edge of the door/gate opening the distance from the center of the square hole to the edge of the door jam/gate post should be  $2 \frac{3}{8}$  inches **including the width of the gap between the door/gate and the**

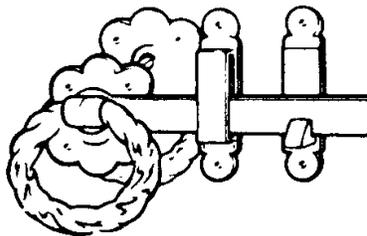
**door frame/post.** Screws, a minimum of 1.5 inch #12 screws (an appropriate size pilot hole to prevent wood splitting is recommended) should be driven in at each of the two bevelled holes in the strap. A  $\frac{1}{2}$  inch carriage bolt (long enough to penetrate the door and allow for a washer and nut) should be inserted in the square hole in the strap, through a pre-drilled  $\frac{1}{2}$  inch hole in the door, and then a washer and nut are tightened on the back side of the door.

The cups should be securely fastened to the door frame using a minimum of 2 inch #12 screws (an appropriate size pilot hole to prevent wood splitting is recommended). Usually it is best to mount the two lower cups on the door frame the same distance apart as the straps previously mounted on the door. Place the strap pins into the cups and check the alignment. If the door fits properly install the two top cast iron cups.

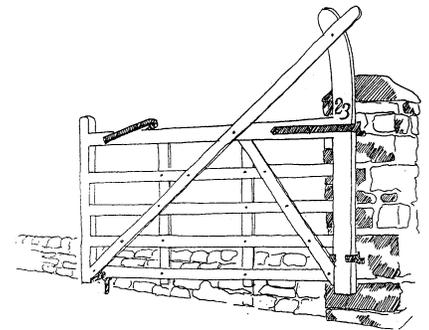
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